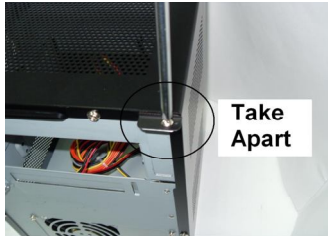


6 Series Assembly Instruction

Step 1

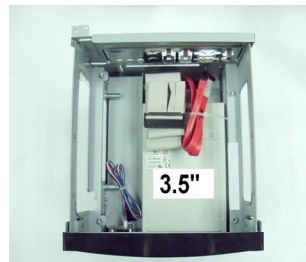
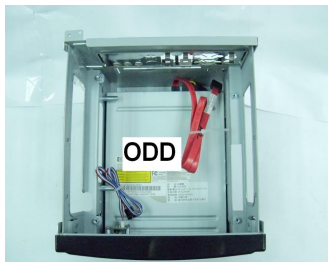
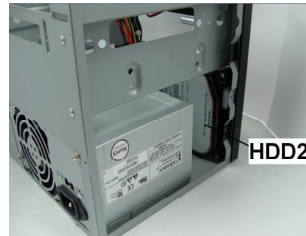
- a. Remove low profile PCI cover plate (1 screw).
- b. Remove top cover (4 screws).



Do NOT punch out the pre-cut low profile PCI bracket (Top right hand corner) at the back of chassis, if you do not install a low profile PCI card.

Step 2

Assemble all systems parts first. HDD (up to 3 depend on chassis configuration), ODD and 3.5" device.

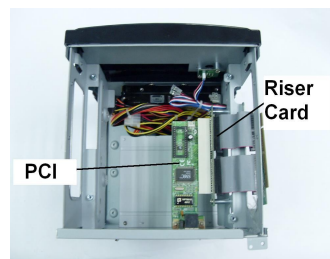
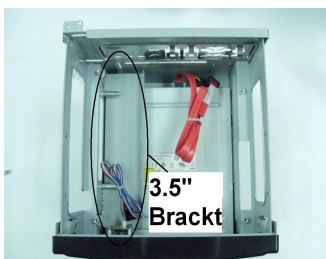


Rearrange all device cables to the top of the chassis.

Optional Flex PCI Riser Card:

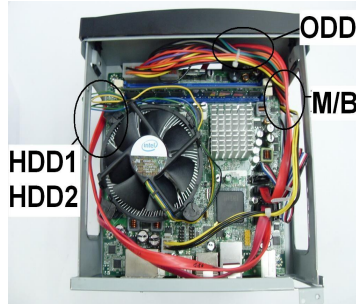
Flex PCI Riser Card does not come with chassis. You will not be able to install any 3.5" device on this location, if Flex PCI riser card is installed. (Contact your reseller for purchase)

- a. Remove the 3.5" device railing bracket by taken out 2 screws on the side.
- b. Install flex PCI Riser Card on two studs on the side of chassis.
- c. Punch out the pre-cut PCI panel (Below M/B I/O shield) at the back of the chassis.



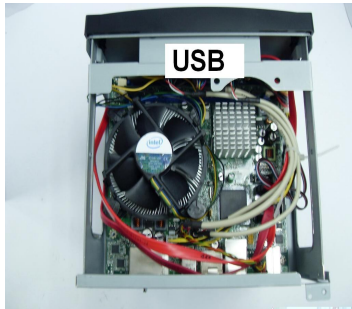
Step 3

- a. Assembly mother board I/O shield.
- b. Assembly mother board from the top of chassis, beware of clipping any device cables.
- c. Connect device cables to the mother board



Step 4

Assembly USB/Audio bracket (For Model: 6610 ONLY)



Step 5

- a. Put the top cover back on.
- b. Install the low profile PCI cover plate back on.



Step 6

Affix 4 rubber feet at the bottom of chassis.

